## DESIGN IMPROVEMENT JURATE

**DAF111D** 

DAF: XF95, 105 series, CF65, CF75, CF85 series to fit:

**FODEN:** Alpha series

DAF: 1387439, 1640561, 1726138, 1739542, 1783346, 1812563, 1812582 OE Ref:

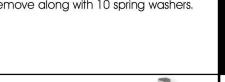
KNORR BREMSE: IL39112F, IL39541F, K004322, K034248K50, K034249K50, Z0009911

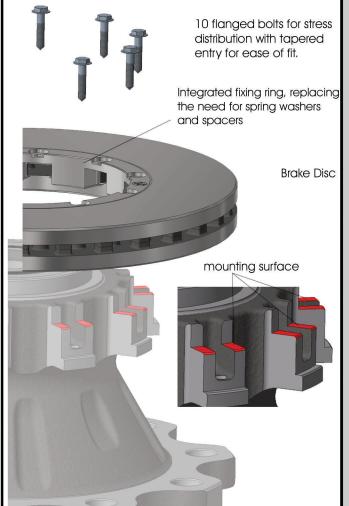
## **OEM Design**

The original design has 20 intermediate spacers that can be difficult to install and even more difficult to remove along with 10 spring washers.

## **JURATEK Design**

The JURATEK design reduces the fitting and removal times due to the integrated fitting ring and increases the strength of the fitting. This increased strength comes from the inner splines being increased in width and the weight reduction space being filled. This can prevent the splines from separating from the disc when under stress.





10 flanged bolts 10 spring washers 20 intermediate spacers Brake Disc mounting surface

> The original design is mounted on a small surface area and is prone to excessive wear. Excessive wear to this area can cause the disc to become loose.

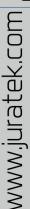
The JURATEK design is mounted on a different section of the hub and is a larger surface area. A greater surface area has much less wear potential. This new fixing method allows full clamping load to be applied directly to the new mounting face, so minimising the risk of torsional movement between disc and hub. Using this new mounting surface also means a new disc can be fitted to a previoulsy worn



























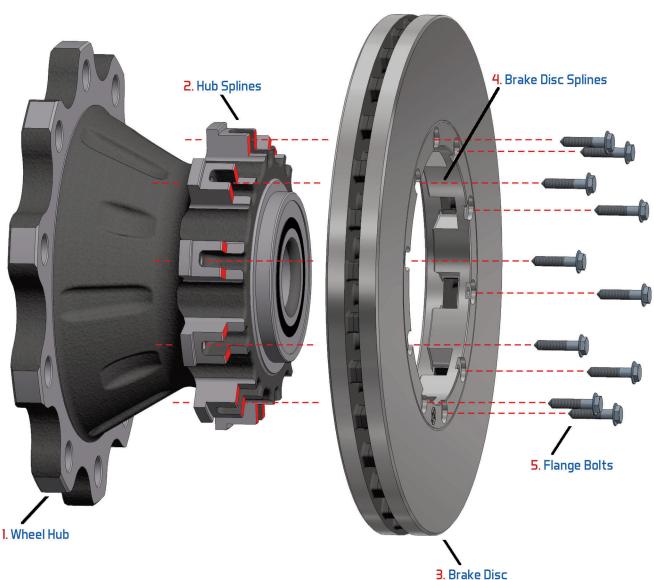
www.juratek.com











- Ensure that the hub splines (2) are cleaned and any rust removed Step 1. particularly from the highlighted areas.
- Step 2. Coat the hub splines (2) and disc splines (4) in heat resistant copper grease.
- Step 3. Slide the brake disc (3) in place.
- Insert flange bolts (5) through the disc(3) into the hub (1) Step 4.
- Step 5. Screw together using torque setting 30 ±2 Nm.